



DS-Megaflow WR 750

High Range Water Reducing Superplasticiser based on Poly-carboxylic Ether

DS-Megaflow WR 750 is a superplasticising admixture (High Range Water Reducer of **solid content @55%**) to produce high performance concrete where the highest durability and performance is required.

AREA OF APPLICATION:

- Precast / Pre-stressed Concrete
- High Strength Concrete
- High Performance Concrete
- Self Compacting Concrete
- Pumped concrete

Primary uses to obtain-

- Excellent dispersion resulting in High workability, better than **DS-Megaflow WR 200**
- Increases early & ultimate strengths
- Increases Flexural strength & E-modulus
- Can be placed and compacted in congested reinforcements
- Reduced labor requirement
- Increases durability & impermeability
- Improved surface finish
- Ideal for use in Self-compacting Concrete along with **DS-VMA**, Viscosity Modifying Admixture

STANDARDS:

ASTM C 494 – Type F
IS 9103: 1999

METHOD OF APPLICATION:

Add 90-95% water to the concrete based on Mix Design by weight. The correct quantity of **DS-Megaflow WR 750** should be measured with recommended dispenser and should be added to the concrete with remaining mixing water. Allow

to mix it for recommended mixing time. The addition of **DS-Megaflow WR 750** to dry mixes or cement is not recommended.

Thorough mixing is essential and after addition of **DS-Megaflow WR 750**, minimum mixing cycle of 60 seconds for forced action mixers is recommended.

DOSAGE:

As a starting point, a dosage range of 0.4kg to 1.2kg per 100kg of cement is recommended. Optimum dosage of **DS-Megaflow WR 750** should be determined in trial mixes. Please consult DS Conchem Pvt. Ltd. Technical staff for further information.

COMPATIBILITY:

DS-Megaflow WR 750 is compatible with all types of cements and **DS-Retainplast** series of products. If more than one admixture is to be used in concrete, they must be dispensed separately with prior approval received from DS Conchem Pvt. Ltd. Technical Services.

DS-Megaflow WR 750 is suitable for mixes containing:

- Micro-silica
- Pulverised Fly Ash
- Ground Granulated Blast Furnace Slag

WORKABILITY:

DS-Megaflow WR 750 ensures that concrete remains workable more than 30 minutes at 25°C. Workability loss is dependent on temperature, type of cement, nature of aggregates, the method of transport and initial workability.



DS-Megaflow WR 750

It is strongly recommended that concrete should be properly cured particularly in hot and dry climates.

TECHNICAL PROPERTIES:

Appearance	Colourless free flow liquid
Base material	modified Poly-carboxylic Ether
Specific Gravity @25°C	1.123 ± 0.010
Chloride content	Maximum 0.2%
pH	Minimum 6
Solid content (%)	55 ± 1

Mechanism of action:

Conventional Superplasticiser, based on Sulphonated Naphthalene or Melamine Formaldehyde condensates, at the time of mixing getting absorbed onto the surface of cement particles. This absorption takes place at very early stage in the hydration process. The sulphonic groups of the polymer chains increase the negative charges on the surface of the cement particle and the dispersion of the cement occurs by Electrostatic Repulsion.

DS-Megaflow WR 750 is differentiated from conventional superplasticizers in that it is based on unique carboxylic ether polymer with long lateral chains. This greatly improves the cement dispersion. At the start of the mixing process the same electrostatic dispersion takes place as described above; but the presence of the lateral chains, linked to the polymer backbone, generate a Steric Hindrance which stabilizes the cement particles capacity to separate & disperse. This mechanism provides fluid concrete with greatly reduced water demand.

The shelf life of the product is 1 year when stored as recommended.

PACKAGING:

DS-Megaflow WR 750 is available in 230 kg drum and in tanker (9 / 16 MT) on demand.

STORAGE:

DS-Megaflow WR 750 must be stored at above 5°C temperature. Failure to comply with recommended storage condition may result in premature deterioration of the product or packaging.

EFFECTS OF OVER-DOSAGE:

A severe over-dosage of **DS-Megaflow WR 750** will result in the following:

- Retardation of Setting Time
- Increase in workability / segregation
- Slight increase in air entrainment

SAFETY PRECAUTIONS:

DS-Megaflow WR 750 is a non-toxic and inflammable. When in contact with the skin, it should be washed with cold water.

Disclaimer:

The product information & application details given by the company & its agents has been provided in good faith & meant to serve only as a general guideline during usage. Users are advised to carry out tests and take trials to ensure suitability of products meeting their requirement prior to full scale usage of our products. Since the correct identification of the problems, quality of the other materials used and on-site workmanship are factors beyond our control, there are no expressed or implied guarantee / warranty as to the results obtained. The Company does not assume any liability or any consequential damage for unsatisfactory results, arising from the use of our products.